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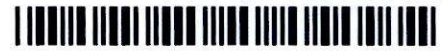


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ASAP

D3304-044
Job Sheet 213329



Part No: D3304-044

Job Qty: 4 pcs

Part Name: Tube Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/23/20

Job Tracking No:

Due Date: 9/29/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG D3304 REV.C IPP:D 04.11.26 Revised Steps 7 KJ/JLM IPP REV:D 19.07.23 AS PER DWG REV.C DD
VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	4 pcs	9/28/20	9/28/20	0.00	0.83	Bandsaw - 1		ALA 20/09/23
110	Conventional Lathe - 1 - B4B	4 pcs	9/28/20	9/28/20	0.00	2.61	Conventional Lathe - 1 - B4B		ALA 20/09/23
							Conventional Lathe - 2 - B4B		
120	QC 2	4 pcs	9/28/20	9/28/20	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		



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Container No: S302496



Part: D3304-044

Job No: 213329

Serial No/Batch: S302496

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/23/20

DAS
86
9-89

20/09/23

Plex 9/23/20 9:59 AM dart.lacelle.linda

				QC 2 - 63	
				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 2 - 76	
				QC 2 - 86	
				QC 2 - 83	
130	QC 8	4	9/28/20	0.00 0.00	QC 8 - 12
	pcs				QC 8 - 14
					QC 8 - 17
					QC 8 - 20
					QC 8 - 25
					QC 8 - 3
					QC 8 - 32
					QC 8 - 33
					QC 8 - 35
					QC 8 - 39
					QC 8 - 4
					QC 8 - 44
					QC 8 - 45
					QC 8 - 49
					QC 8 - 58
					QC 8 - 8
					QC 8 - 9
					QC 8 - 68
					QC 8 - 67
					QC 8 - 1 (A)
					QC 8 - 47
					QC 8 - 40
					QC 8 - 52
					QC 8 - 23
					QC 8 - 57
					QC 8 - 76
					QC 8 - 61
					QC 8 - 66
					QC 8 - 73
					QC 8 - 82
140	Small Fab - 2 - B4B	4	9/28/20	0.00 2.00	Small Fab - 1 - B4B
	pcs				Small Fab - 2 - B4B
					Small Fab - 3 - B4B
					Small Fab - 4 - B4B
					Small Fab - 5 - B4B
					Small Fab - 6 - B4B
					Small Fab - 7 - B4B
					Small Fab - 8 - B4B
					Small Fab - 9 - B4B
					Small Fab - Various 1 - B4B
150	QC 5	4	9/28/20	0.00 0.00	QC 5 - 10
	pcs				QC 5 - 12
					QC 5 - 17
					QC 5 - 18
					QC 5 - 19
					QC 5 - 22

OK 20/09/23

SEP 25 2020

					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	EL 9-29-20
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
					QC 5 - 82	
160	Large Fab - Welded Assy-2-B4B	4 pcs	9/28/20	0.00 2.25	Large Fab - 1 - B4B	EL 9-29-20
					Large Fab - 10 - B4B	
					Large Fab - 2 - B4B	
					Large Fab - 3 - B4B	
					Large Fab - 4 - B4B	
					Large Fab - 5 - B4B	
					Large Fab - 6 - B4B	
					Large Fab - 7 - B4B	
					Large Fab - 8 - B4B	
					Large Fab - 9 - B4B	
					Large Fab - 11 - B4B (Various)	
					Large Fab - 12 - B4B	
170	QC 9	4 pcs	9/28/20	0.00 0.00	QC 9 - 10	
					QC 9 - 18	
					QC 9 - 24	DAS 24
					QC 9 - 43	9-89
					QC 9 - 50	
					QC 9 - 9	
180	QC 5	4 pcs	9/28/20	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	DAS 24
					QC 5 - 24	9-89
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
					QC 5 - 82	
190	Powdercoat - 3 Grey Sand - B4B	4 pcs	9/28/20	0.00 0.15	Powdercoat - 1 - B4B	
					Powdercoat - 2 - B4B	
					Powdercoat - 3 - B4B	20-10-01
					Powdercoat - 4 - B4B	
					Powdercoat - 5 - B4B	
					Powdercoat - 6 - B4B	

200 QC 3	4 pcs	9/28/20	0.00 0.00	Powdercoat - 7 - B4B	
				Powdercoat - 8 - B4B	
				Powdercoat - 9 - B4B	
				Powdercoat - 10 - B4B	
				QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
				QC 3 - 43	
				QC 3 - 24	
				QC 3 - 61	
				QC 3 - 81	
				QC 3 - 82	
				QC 3 - 87	
				QC 3 - 47	
210 Small Fab - 3 - B4B	4 pcs	9/29/20	0.00 0.89	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				Small Fab - 8 - B4B	
				Small Fab - 9 - B4B	
				Small Fab - Various 1 - B4B	
220 QC 5	4 pcs	9/29/20	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	

DAS
58
9-89 OCT 02 77

0707 5 0 130

DAS
40
9-89 OCT 05 2020

230 Packaging 3-1 - Stock - B4B	4 pcs	9/29/20	0.00 0.00	QC 5 - 81	
				QC 5 - 82	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	DAS
				Packaging 3 - 4 - B4B	28
				Packaging 3 - 5 - B4B	9-89
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	OCT 05 2020
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
240 QC 21 - SA	4 pcs	9/29/20	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 9	9-89 OCT 05 2020
				QC 21 - SA - 77	
				QC 21 - SA - 28	

Part Op 100 - 1- Cut blank: 22.00" as per Dwg D3304
 Descriptions: 110 - 1- Cut blank: 22.00" as per Dwg D3304 2- Turn as per Dwg D3304 3- Deburr
 120 - (QC2- Inspect parts off machine FAI/FAIB)
 130 - QC8- Inspect parts - second check)
 140 - 1- Drill as per Dwg D3304 using drill Jig D3304-T1 2- Form as per Dwg D3304 3- Cut tube to length as per Dwg D3304 4-Check with DT8657 JIG 4- Deburr
 150 - (QC5- Inspect part completeness to step on W/O)
 160 - Weld bracket as per Dwg D3304 and QSI 004
 170 - (QC9- Inspect visual per QSI004- Fusion Welds)
 180 - (QC5- Inspect part completeness to step on W/O)
 190 - (Grey Sandtex (Ref 4.3.5.6) per QSI005 4.3) START TIME: 8:50 M/128839 OVEN TEMPERATURE: 320°
 FINISH TIME: 9:50
 200 - QC3- Inspect Part Finish)
 210 - Assemble lanyard and pip pin as per Dwg D3304(SEE NOTE 9) Identify as D3304-044 MANUFACTURE LANDYARD AS PER D2690-10 DWG
 220 - (QC5- Inspect part completeness to step on W/O)
 230 - (Identify as per dwg & Stock Location:_____)
 240 - (QC21- Final Inspection - Work Order Release)

GA15
GA005
GA156

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M304TR0.875W.065	304 Round Tube .875 X .065W	7.4168 ft (1.8542 ea)	100-Bandsaw - 1	S301428
D3304-8	Bracket	4 pcs (1 ea)	160-Large Fab - Welded Assy-2- B4B	S266667
CBL-1240	Cable	4.1664 ft (1.0416 ea)	210-Small Fab - 3 - B4B	S198626
CBL-460	Loop Sleeve	8 Ea (2 ea)	210-Small Fab - 3 - B4B	S251780
NAS1353DS7S13D	Pin, Quick Release	4 Ea (1 ea)	210-Small Fab - 3 - B4B	S221600

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	M304TR0.875W.065	7	17	0
160-Large Fab - Welded Assy-2- B4B	D3304-8	4	5	0
210-Small Fab - 3 - B4B	CBL-1240	4	146	0
	CBL-460	8	74	0
	NAS1353DS7S13D	4	290	0

Part Specifications	
Specifications could not be found.	

